

# Velocity - Fixed

## Assembly Instructions - Double Sided (DSD)

**Tools Required:** Power Drill



# Velocity - Fixed DSD

## Assembly Instructions

---

### Contents

Double Sided Desk	Page 1
Optional Studio50 or Active25 Screen	Page 13
- Studio50	Page 13
- Active25	Page 19

# Velocity - Fixed DSD

## Assembly Instructions

---

### IMPORTANT!

Please carefully read the assembly manual and direction for use prior to installment, use and maintenance of the table frame to gain a complete understanding of its contents. It provides you with important information about the safety, use, installation and maintenance of the table.

**WARNING: FAILURE TO COMPLY WITH OR OBSERVE ALL ASSEMBLY, SAFETY AND OPERATION INSTRUCTIONS REGARDING THE USE OF THIS PRODUCT MAY RESULT IN SERIOUS BODILY INJURY.**

### SAFETY

- The table must be used in a safe manner. Inappropriate use may cause damage to the table and/or cause bodily harm to the user or persons nearby.
- Please retain this operation manual and pass it on to any future owner.

### USAGE

- The table is designed for use in dry work environments only.
- Do not use the table frame for any other purposes than that which it has been designed for. Any other use is at user's own risk!
- Do not crawl, lie or move around under the table frame, and do not sit or stand on the table frame.
- Liability: The manufacturer accepts under no circumstances warranty claims or liability claims for damages arising from improper use or handling of the table frame other than that described in this operation manual.

### SET UP AND INSTALLATION

Assemble the table frame according to the following pages in this assembly instructions guide.

- Place the table in a safe distance from window frames, radiators, furniture etc. so that persons cannot become trapped.
- Level the table with the adjustable feet ensuring that the table is stable.

The table is now ready for use.

### MAINTENANCE

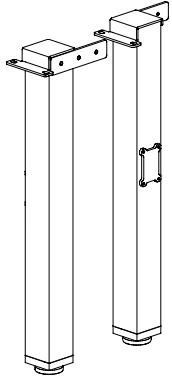
- The table does not require any maintenance by the user
- The table is only to be cleaned with a wrung cloth.

### TECHNICAL DATA

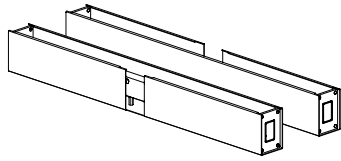
#### DESK

Height: 715mm includes worktop

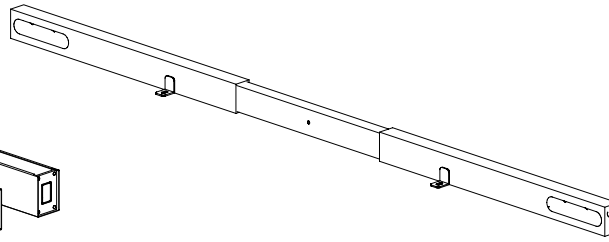
### Parts



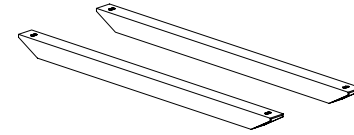
2 x L&R Leg Pair



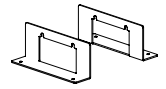
2 x Side Rail with Cover



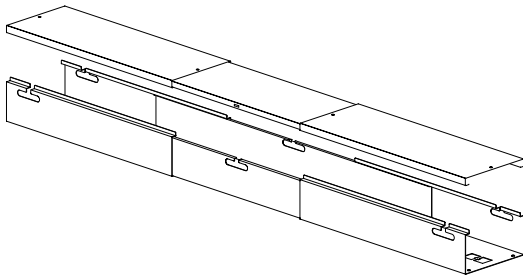
2 x Cross Rail and L&R Leg Rail (Pair)



2 x L&R Support Bar (Pair)



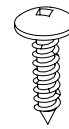
2 x L&R Tray Bracket (Pair)



1 x Cable Tray



20 x M8x10



12 x ST5.0x23

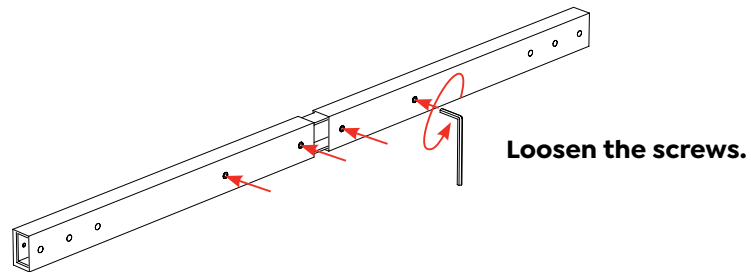


24 x M5x10



4 x Nut

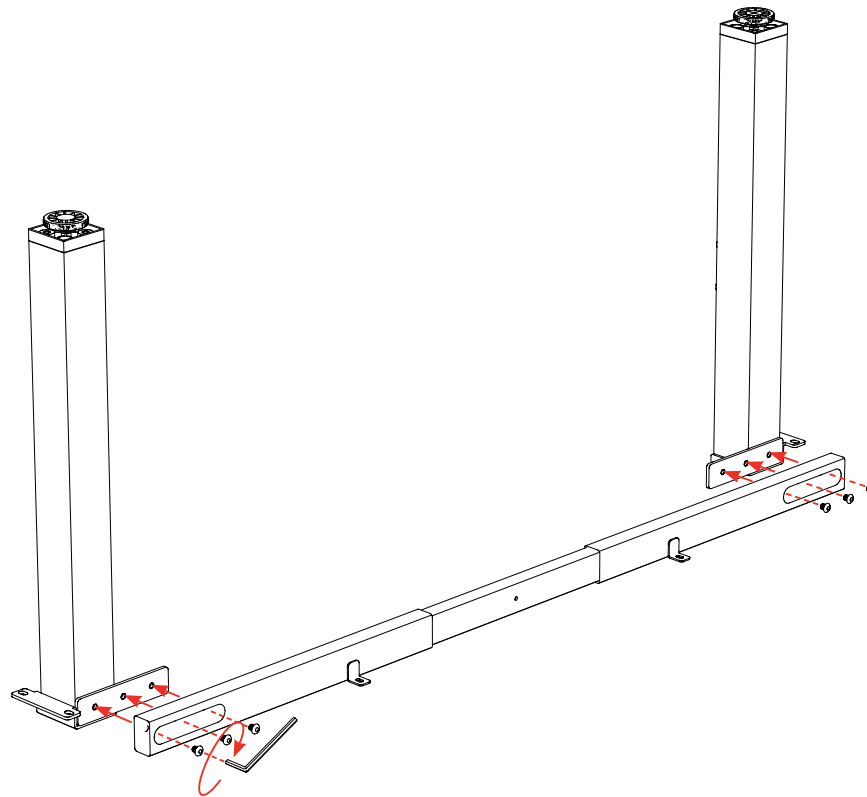
### Step 1



### Step 2



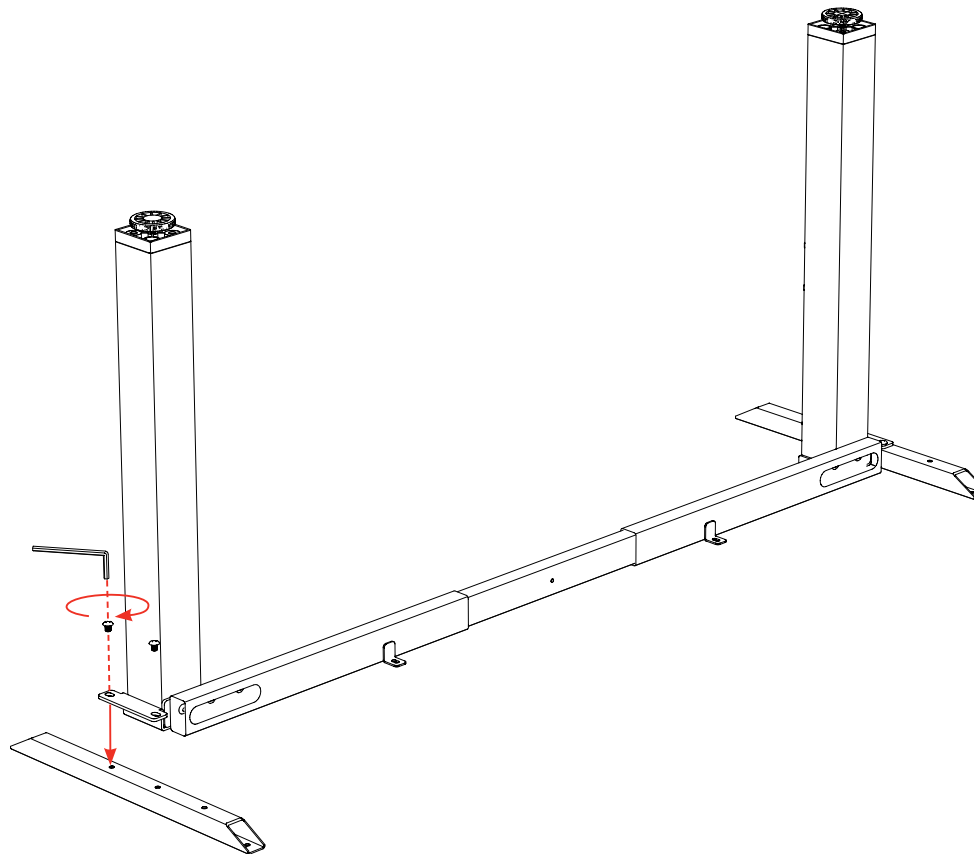
6 x M8x10



### Step 3



4 x M8x10

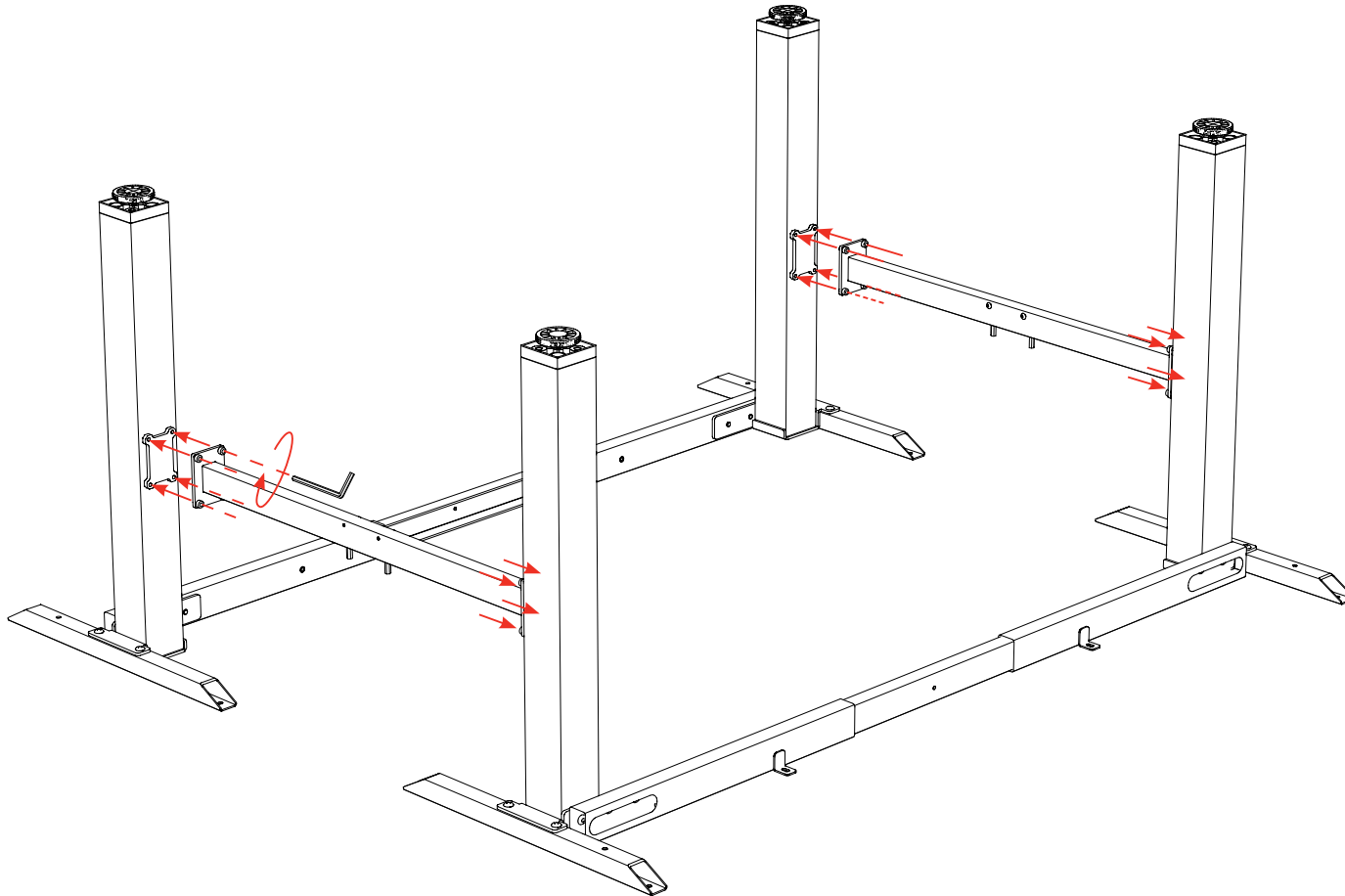


**Repeat steps 1 - 3 to assemble the second frame.**

### Step 4

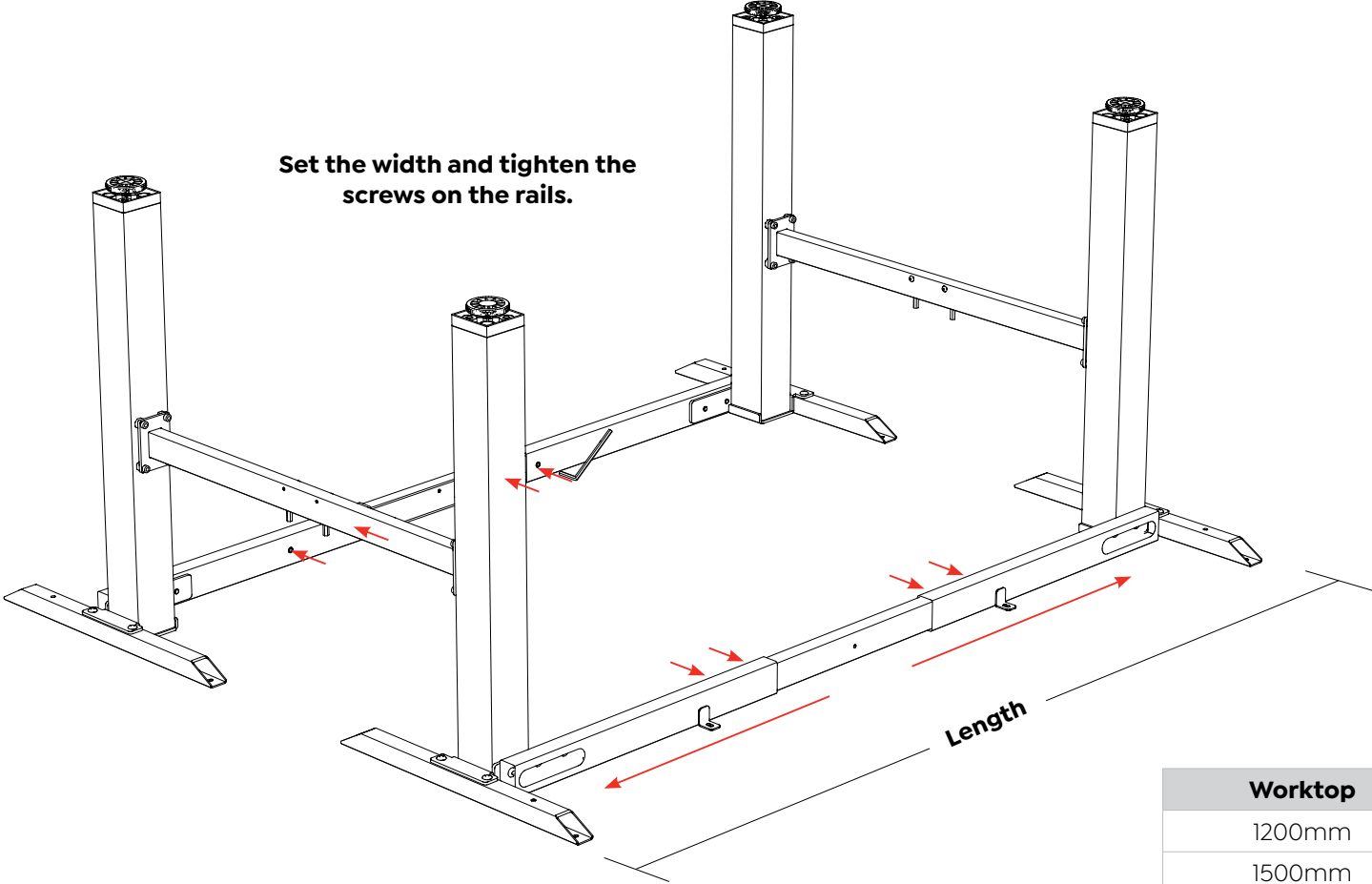


16 x M5x10





**Step 5**



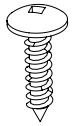
Worktop	Length
1200mm	1125mm
1500mm	1425mm
1800mm	1725mm

# Velocity - Fixed DSD

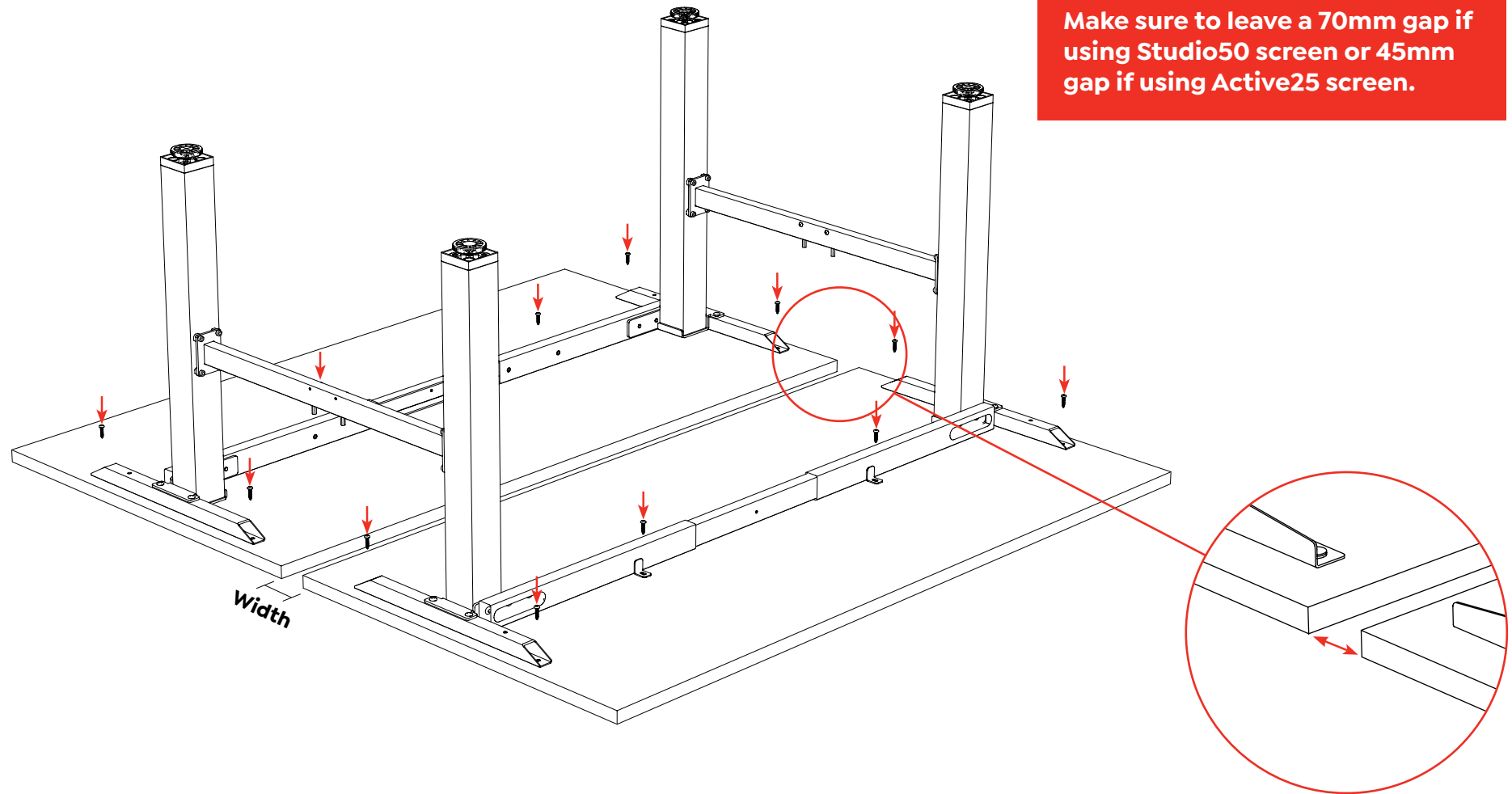
## Assembly Instructions

Page 7

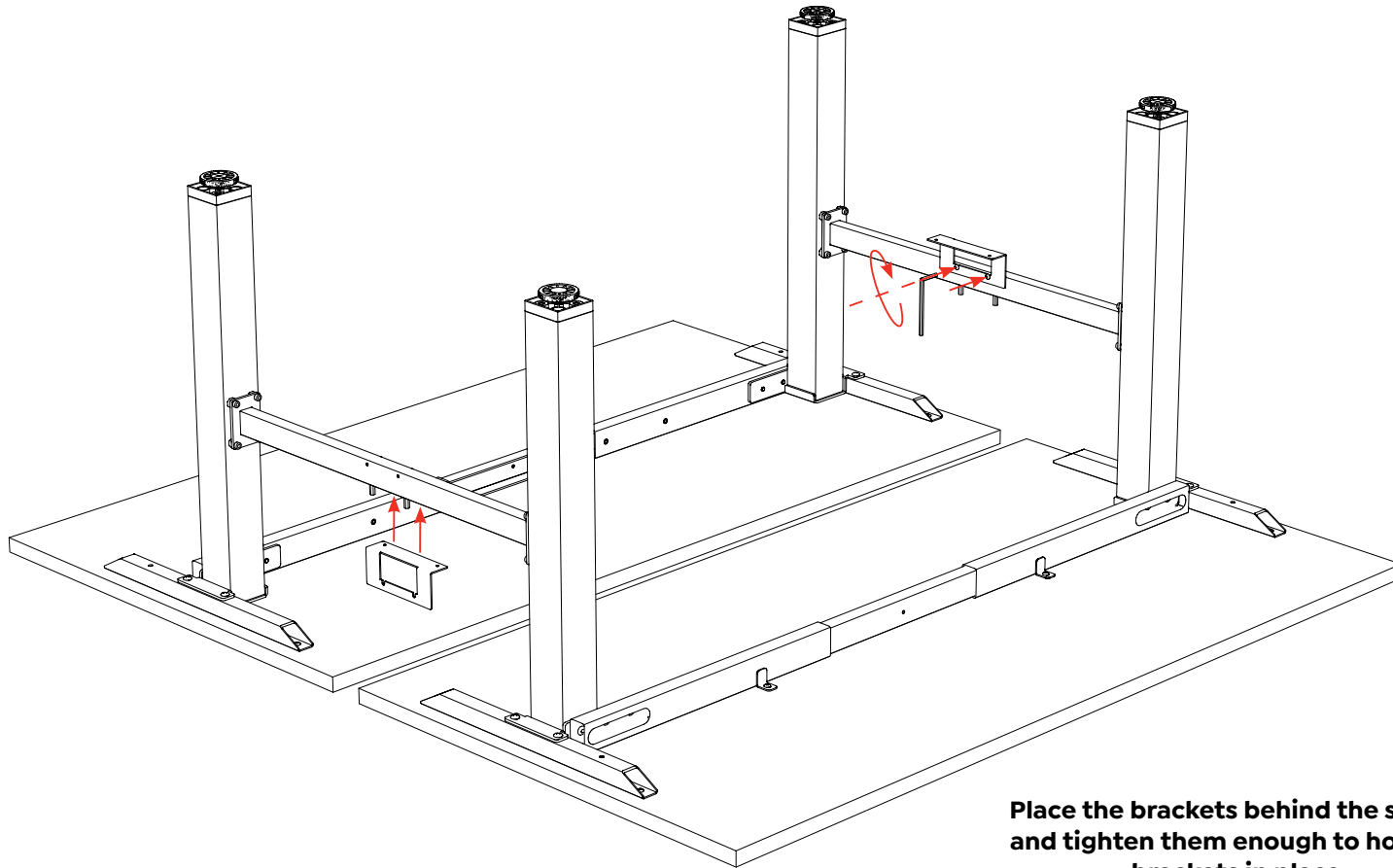
### Step 6



12 x ST5.0x23

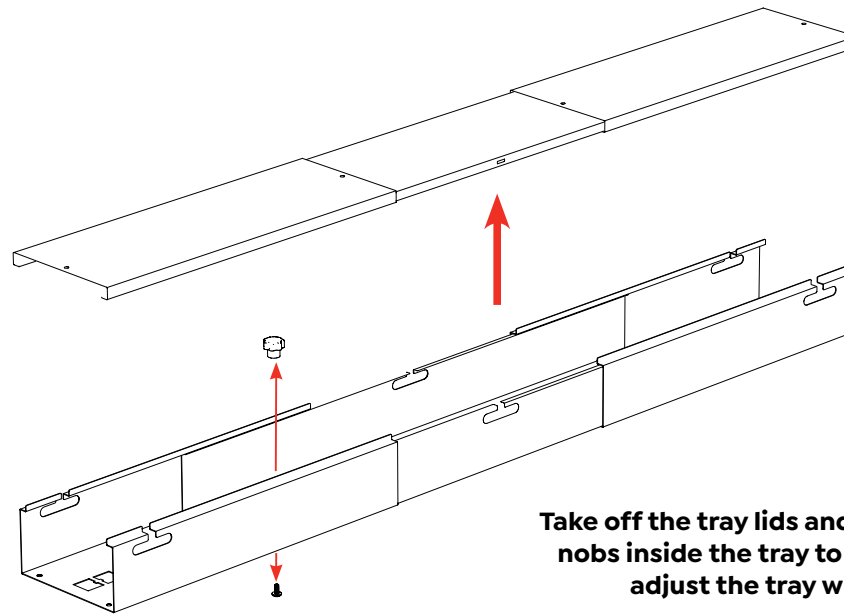


### Step 7



**Place the brackets behind the screws and tighten them enough to hold the brackets in place.**

### Step 8



**Take off the tray lids and loosen the nobs inside the tray to be able to adjust the tray width.**

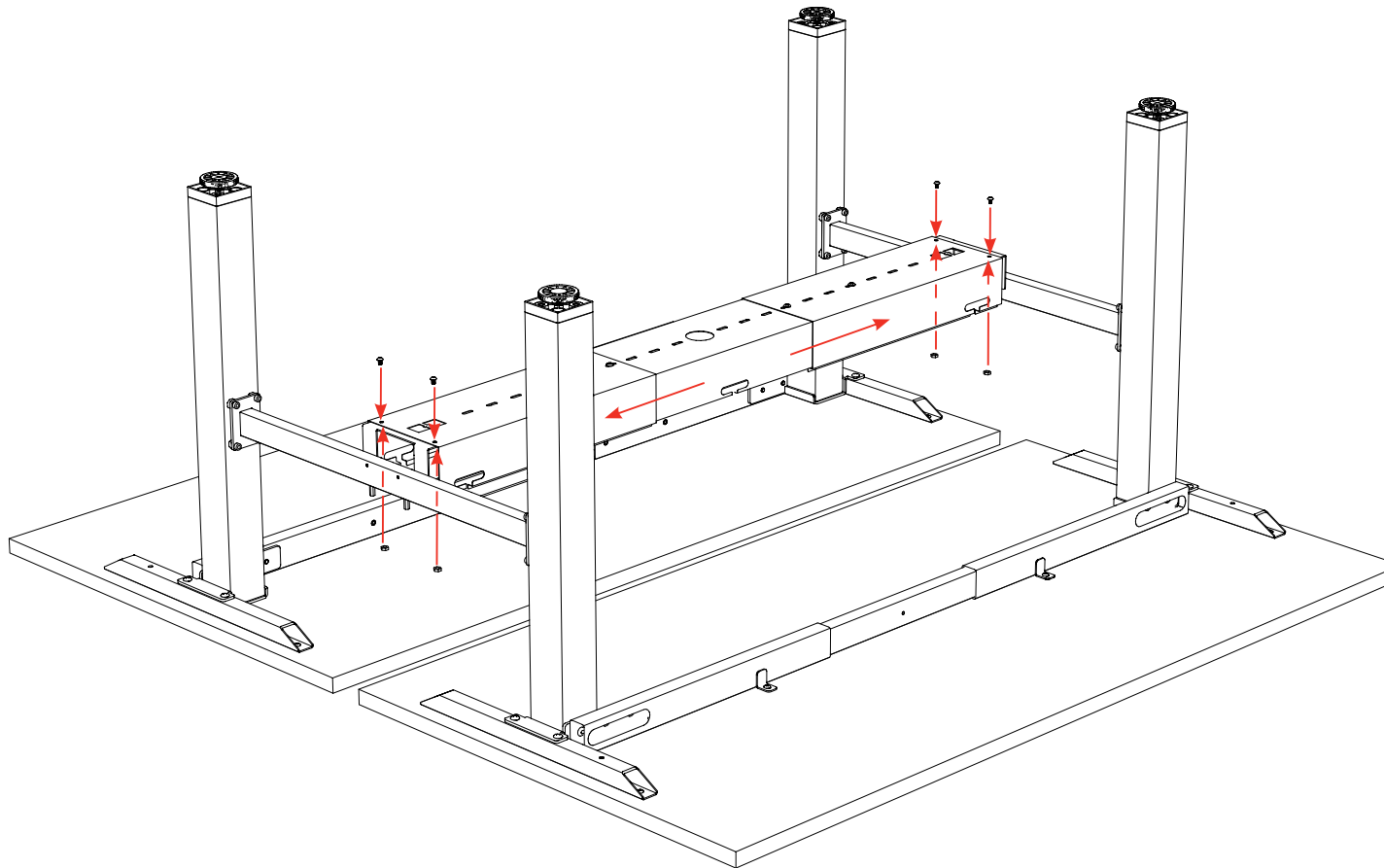
### Step 9



4 x M5x10



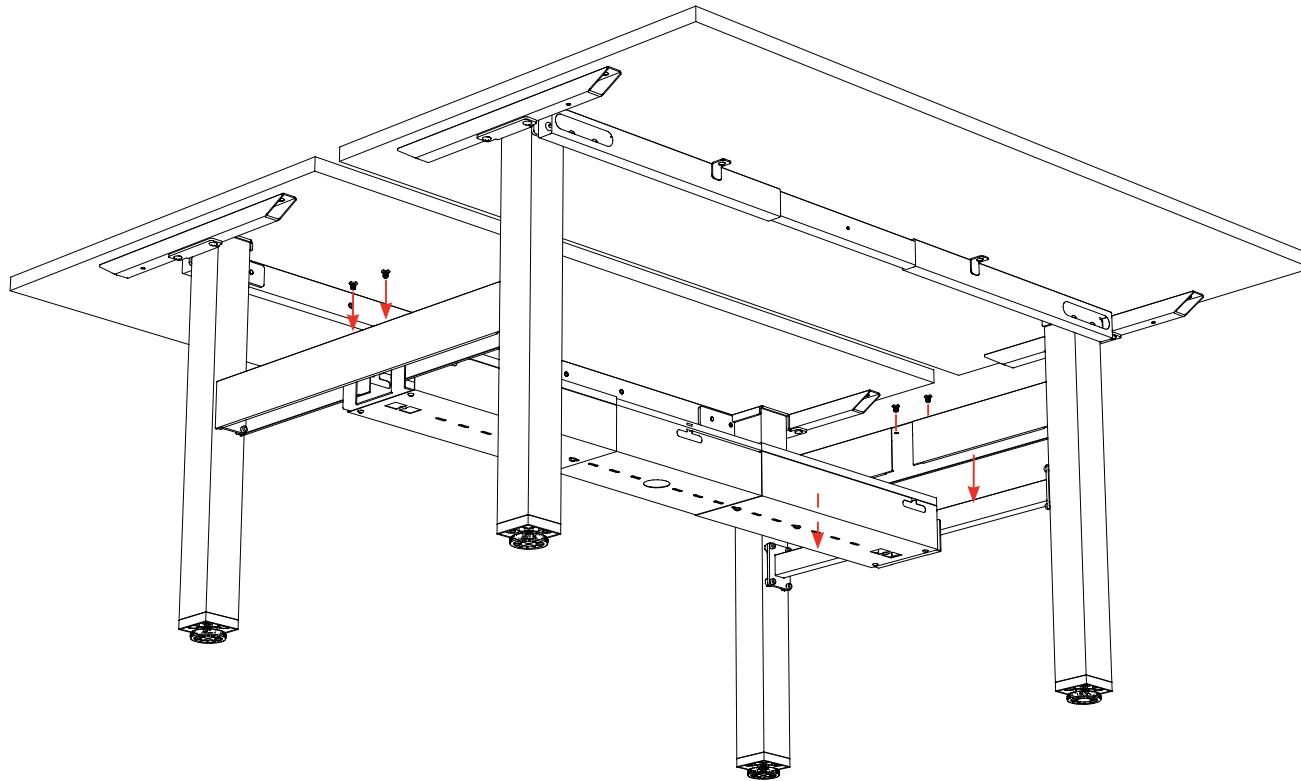
4 x Nut



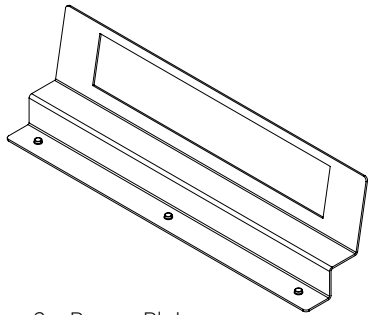
### Step 10



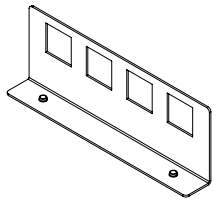
4 x M5x10



### Step 1 - Power & Data Plate



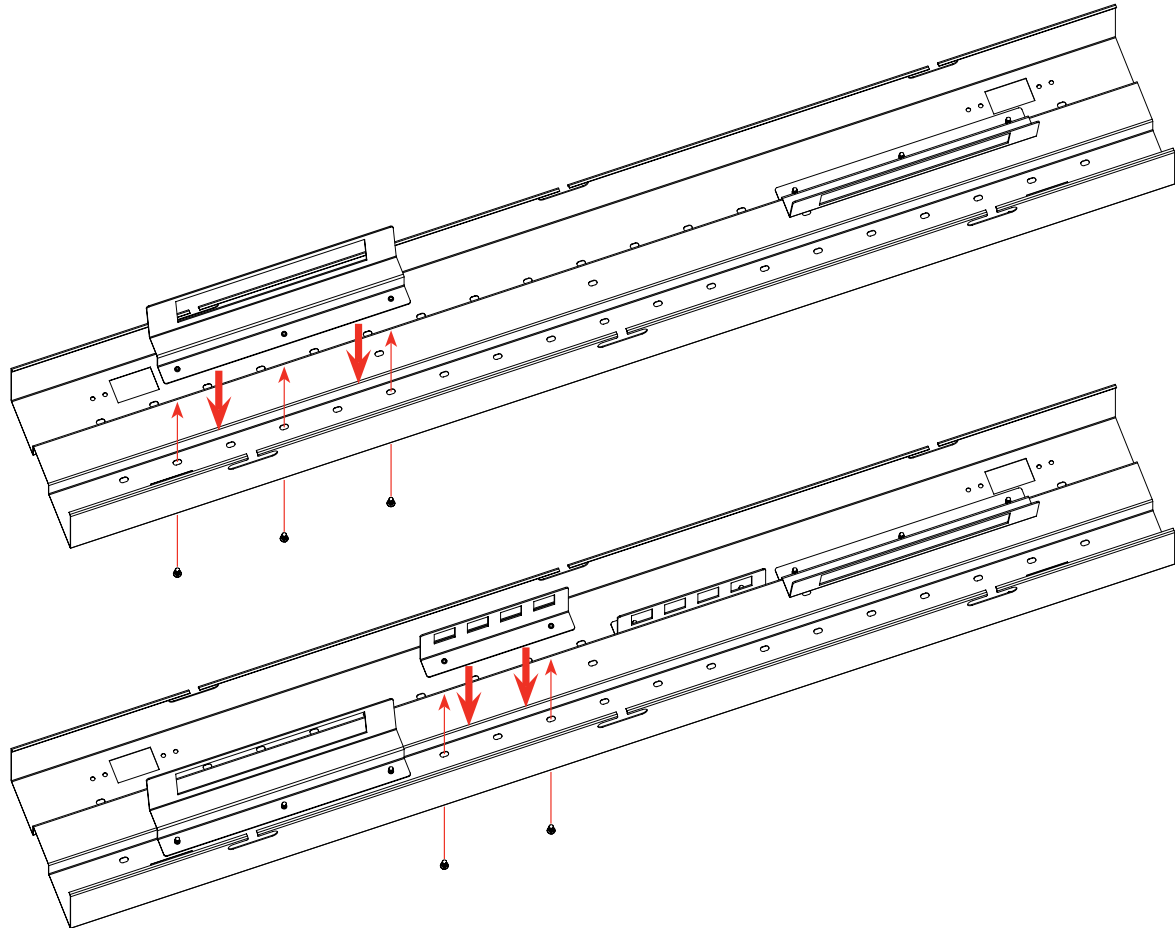
2 x Power Plate



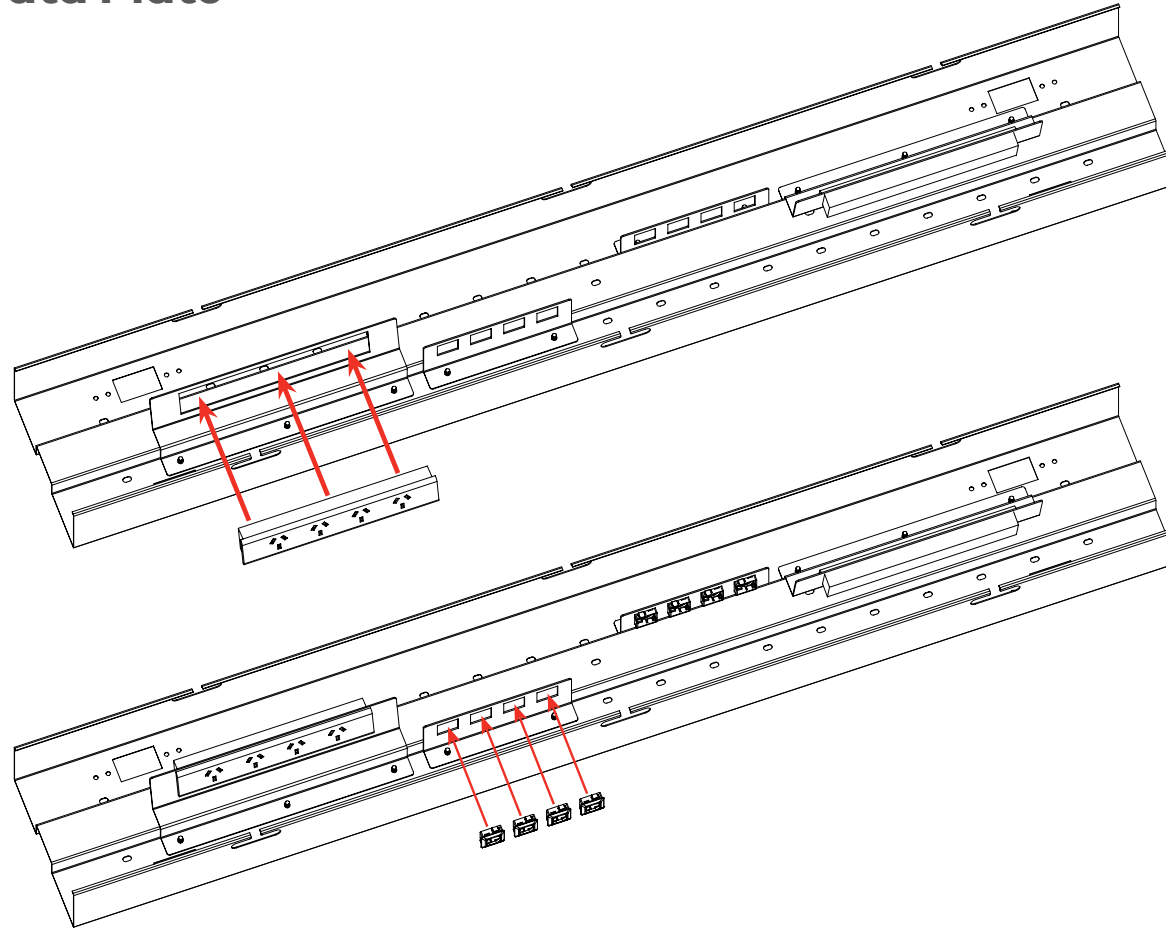
2 x Data Plate



10 x Screws

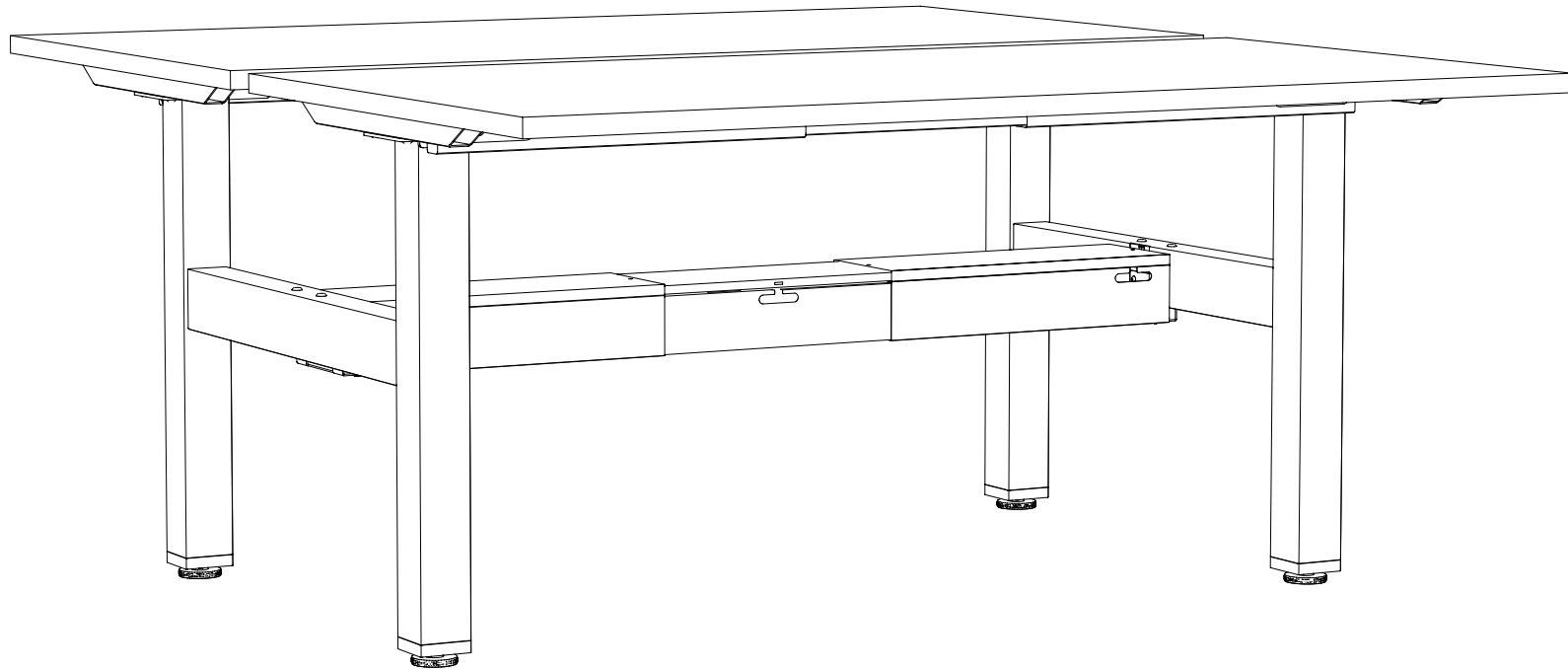


### Step 2 - Power & Data Plate





### Completed

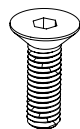


# Optional Studio50 or Active25 Screen

## Assembly Instructions

---

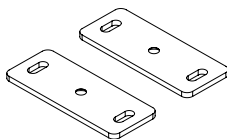
### Parts - Studio50



2 x M8x20



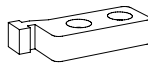
4 x M5x10



2 x Screen Bracket



8 x ST5.0x23



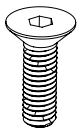
4 x Stabilizing Bracket

# Optional Studio50 or Active25 Screen

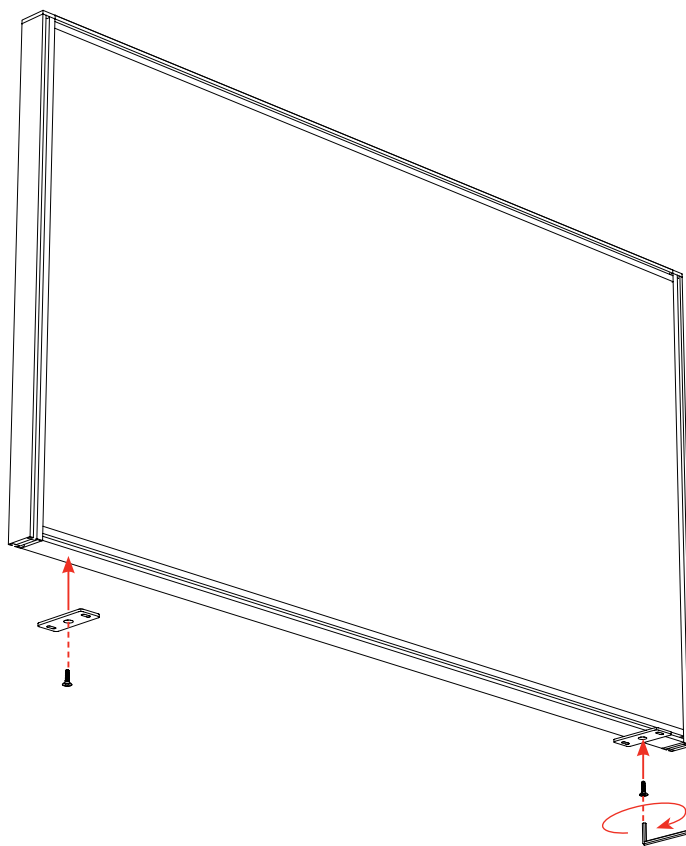
## Assembly Instructions

Page 16

### Step 1 - Studio50



2 x M8x20

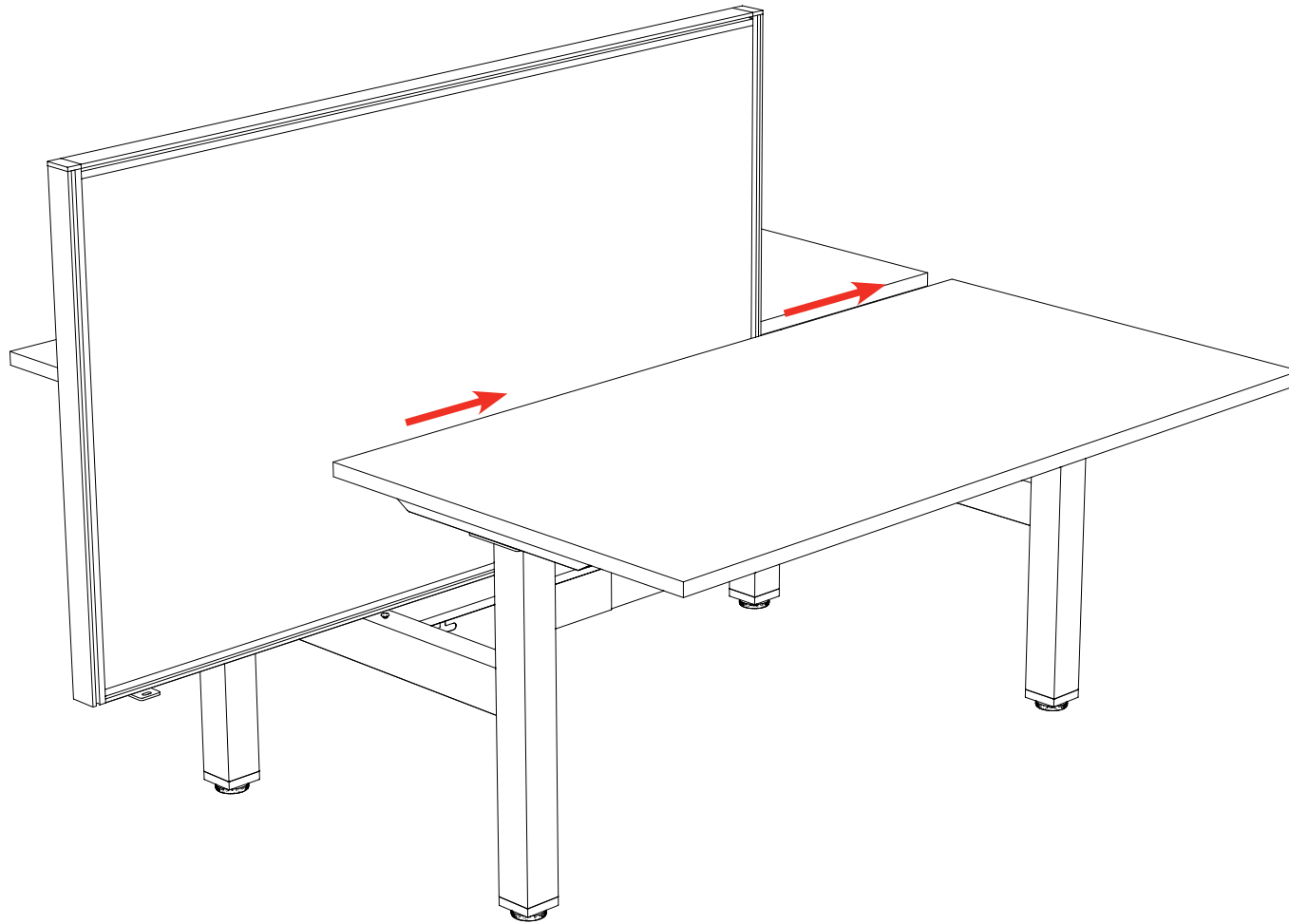


# Optional Studio50 or Active25 Screen

## Assembly Instructions

Page 17

### Step 2 - Studio50



# Optional Studio50 or Active25 Screen

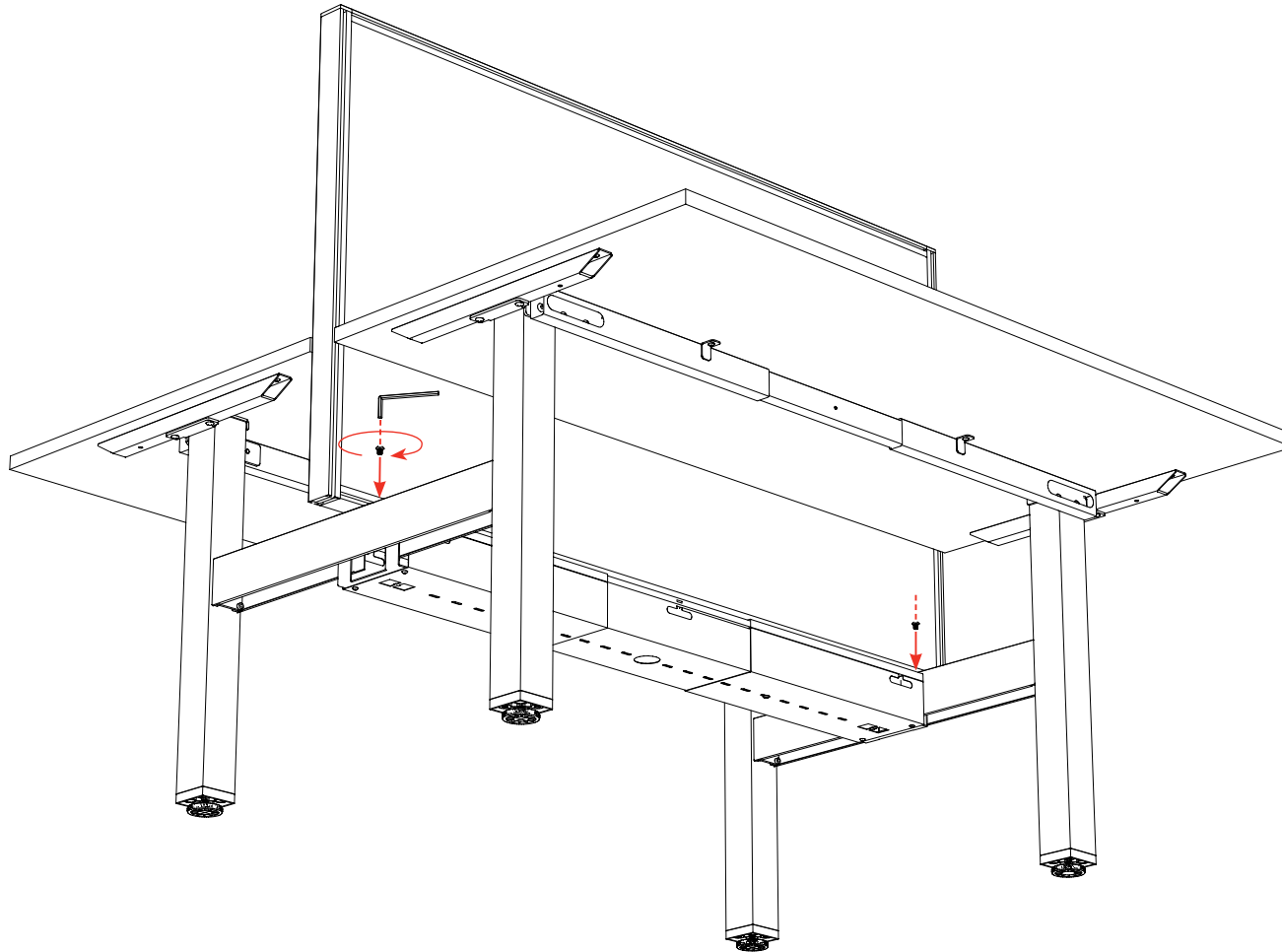
## Assembly Instructions

Page 18

### Step 3 - Studio50



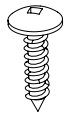
4 x M5x10



# Optional Studio50 or Active25 Screen

## Assembly Instructions

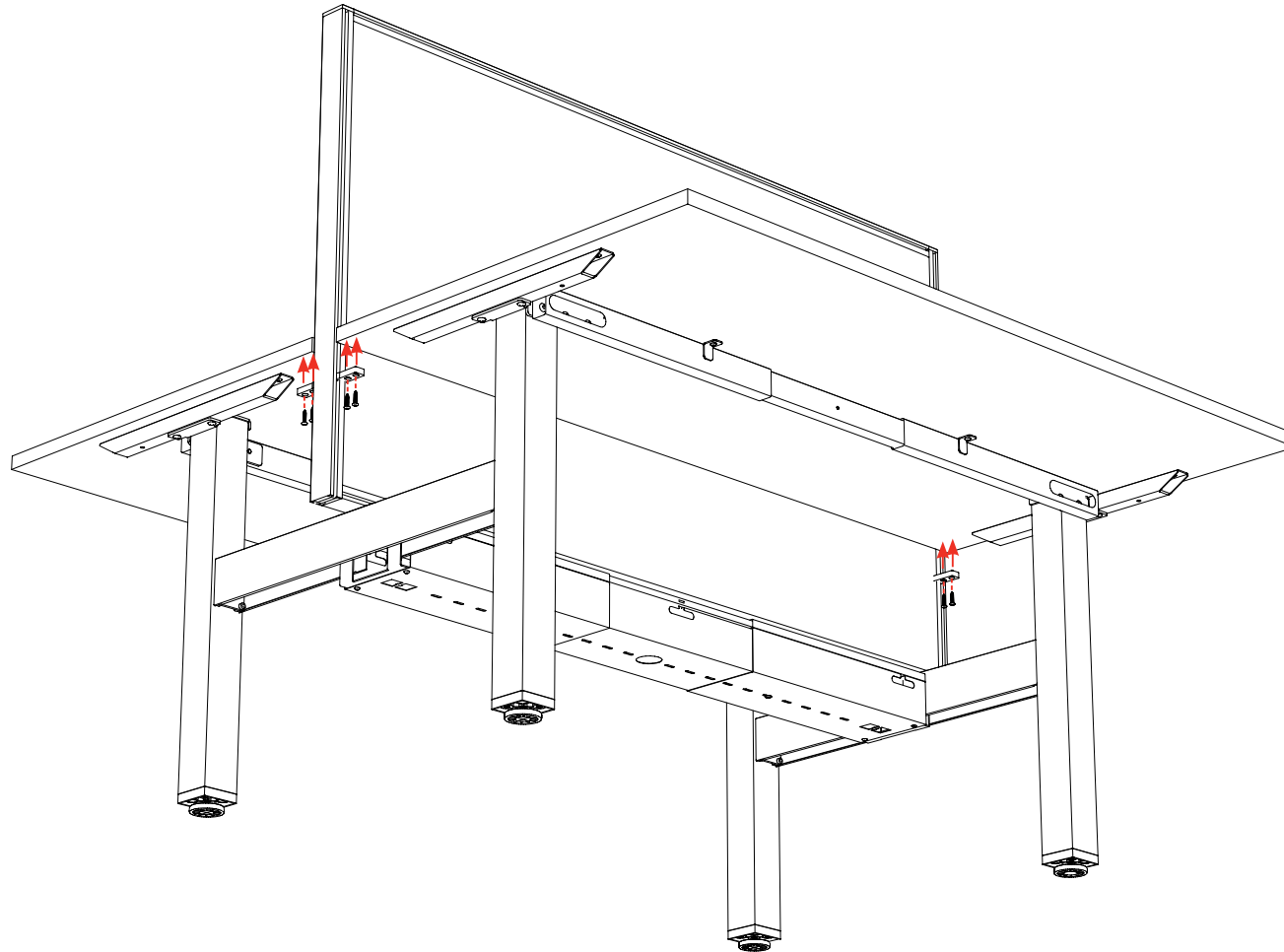
### Step 4 - Studio50



8 x ST5.0x23



4 x Stabilizing  
Brackets

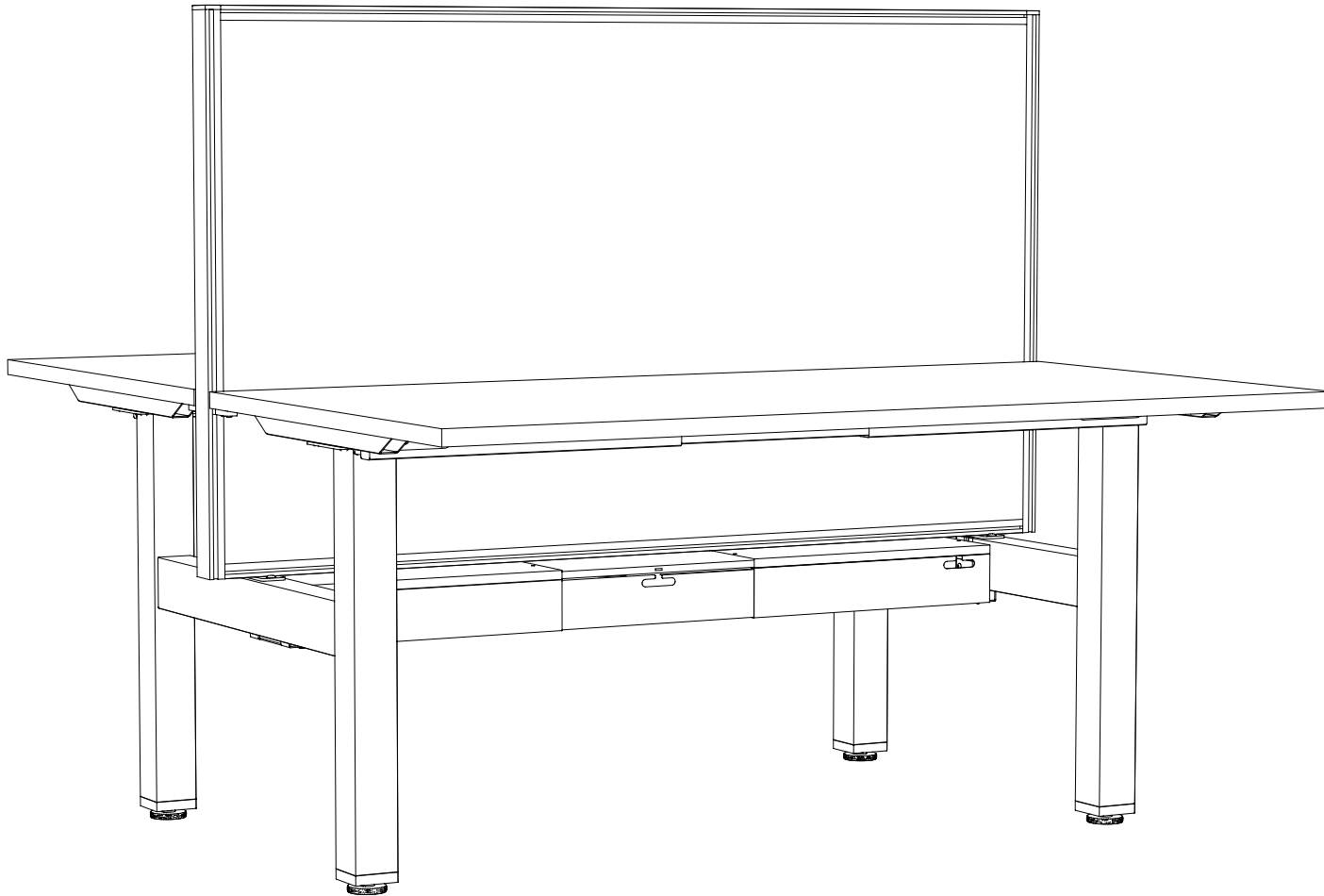


# Optional Studio50 or Active25 Screen

## Assembly Instructions

Page 20

### Completed - Studio50



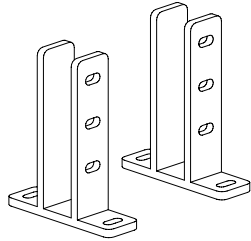
# Optional Studio50 or Active25 Screen

## Assembly Instructions

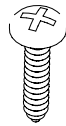
### Parts - Active25



4 x M5x10



2 x Screen Bracket



6 x 6.3x25



# Optional Studio50 or Active25 Screen

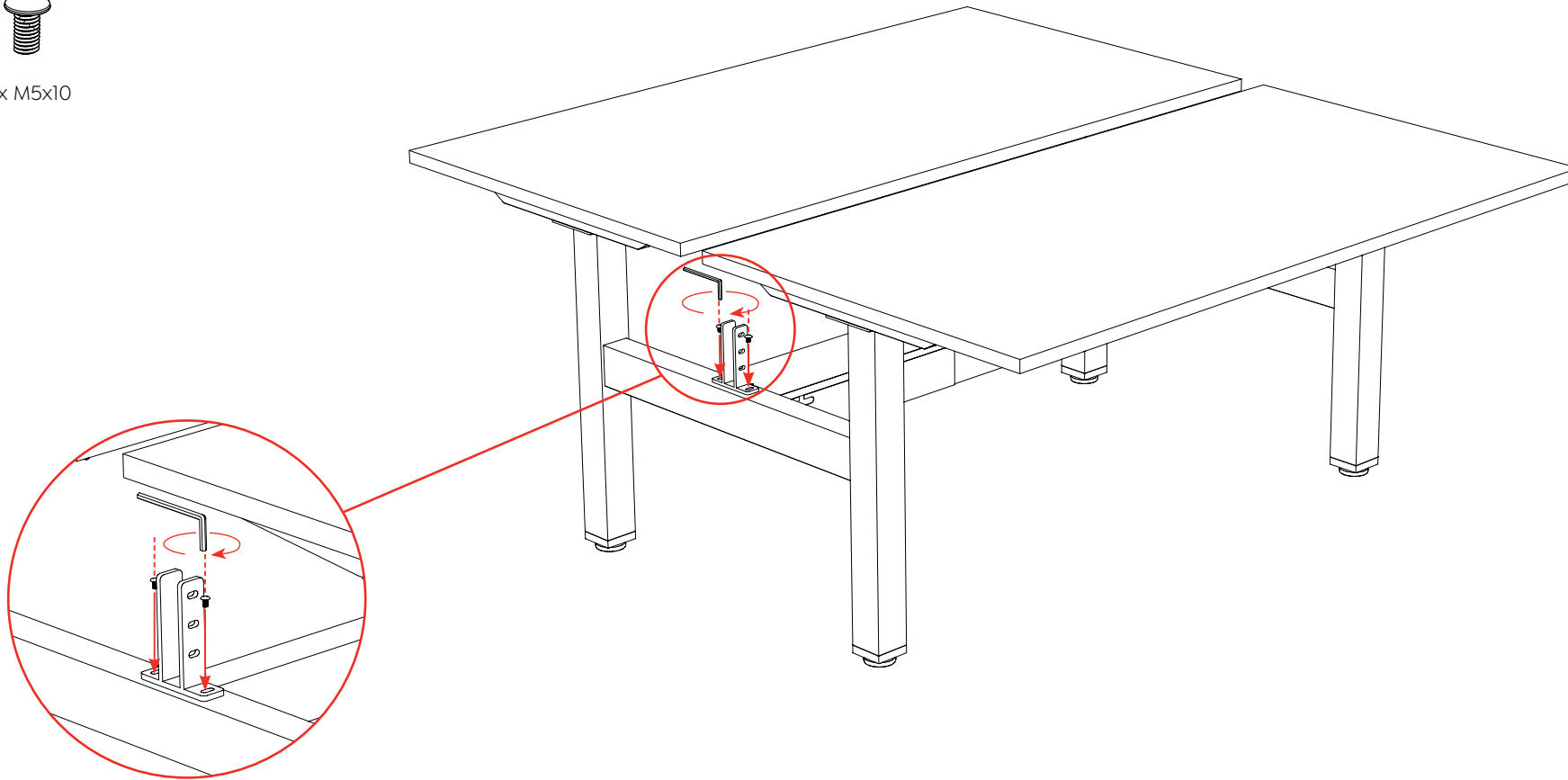
## Assembly Instructions

Page 22

### Step 1 - Active25



4 x M5x10

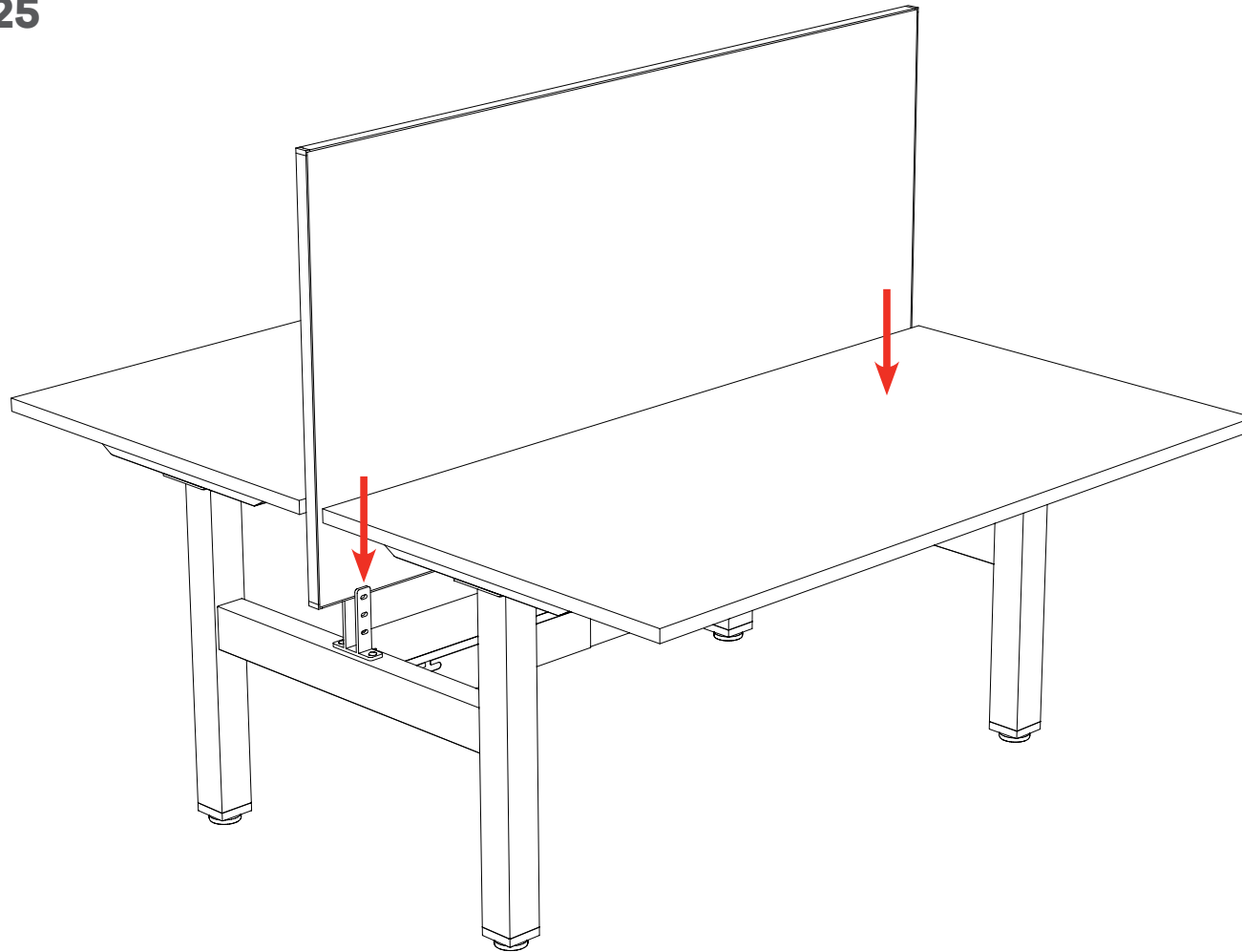


# Optional Studio50 or Active25 Screen

## Assembly Instructions

Page 23

### Step 2 - Active25

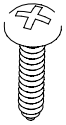


# Optional Studio50 or Active25 Screen

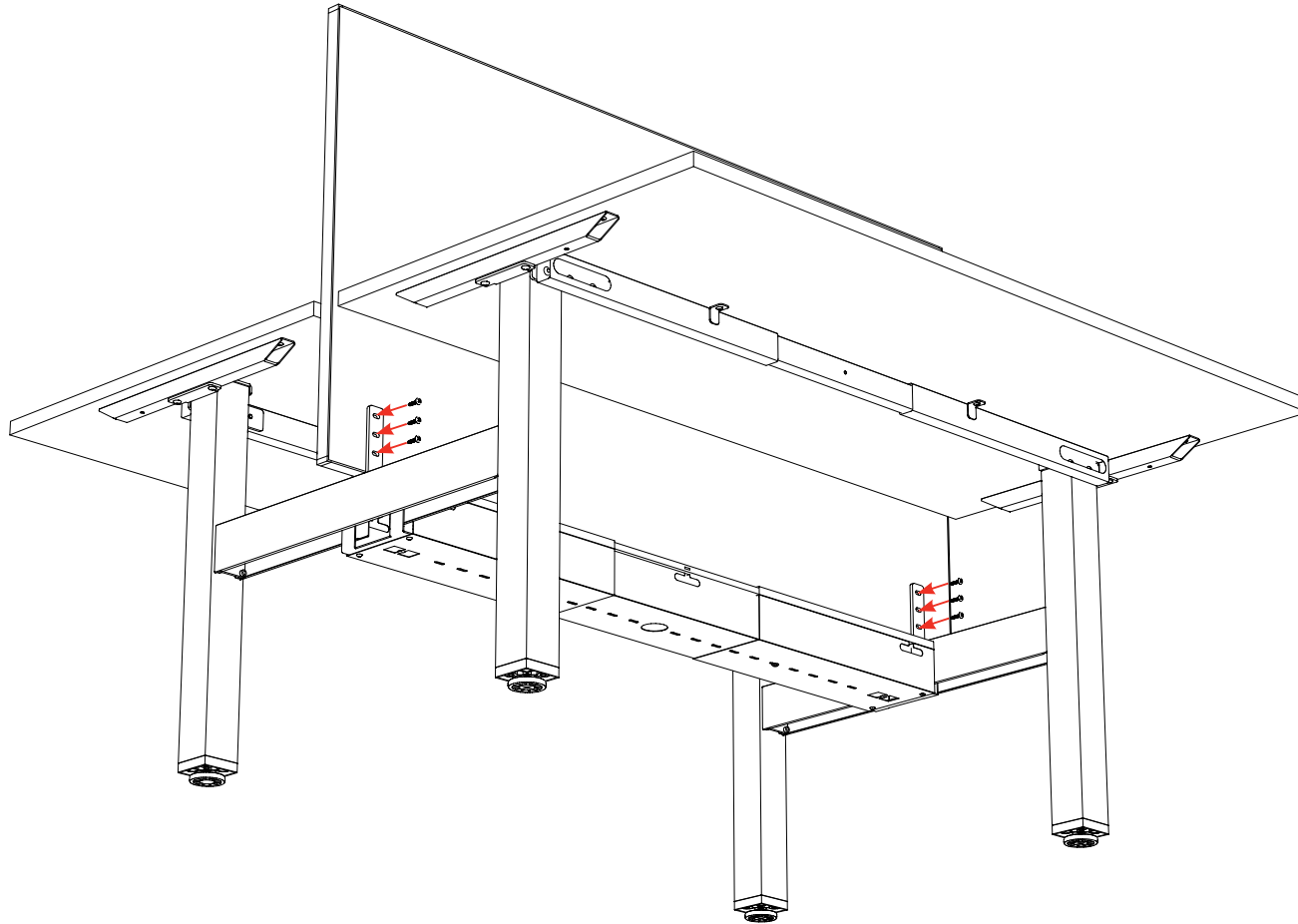
## Assembly Instructions

Page 24

### Step 3 - Active25



6 x 6.3x25

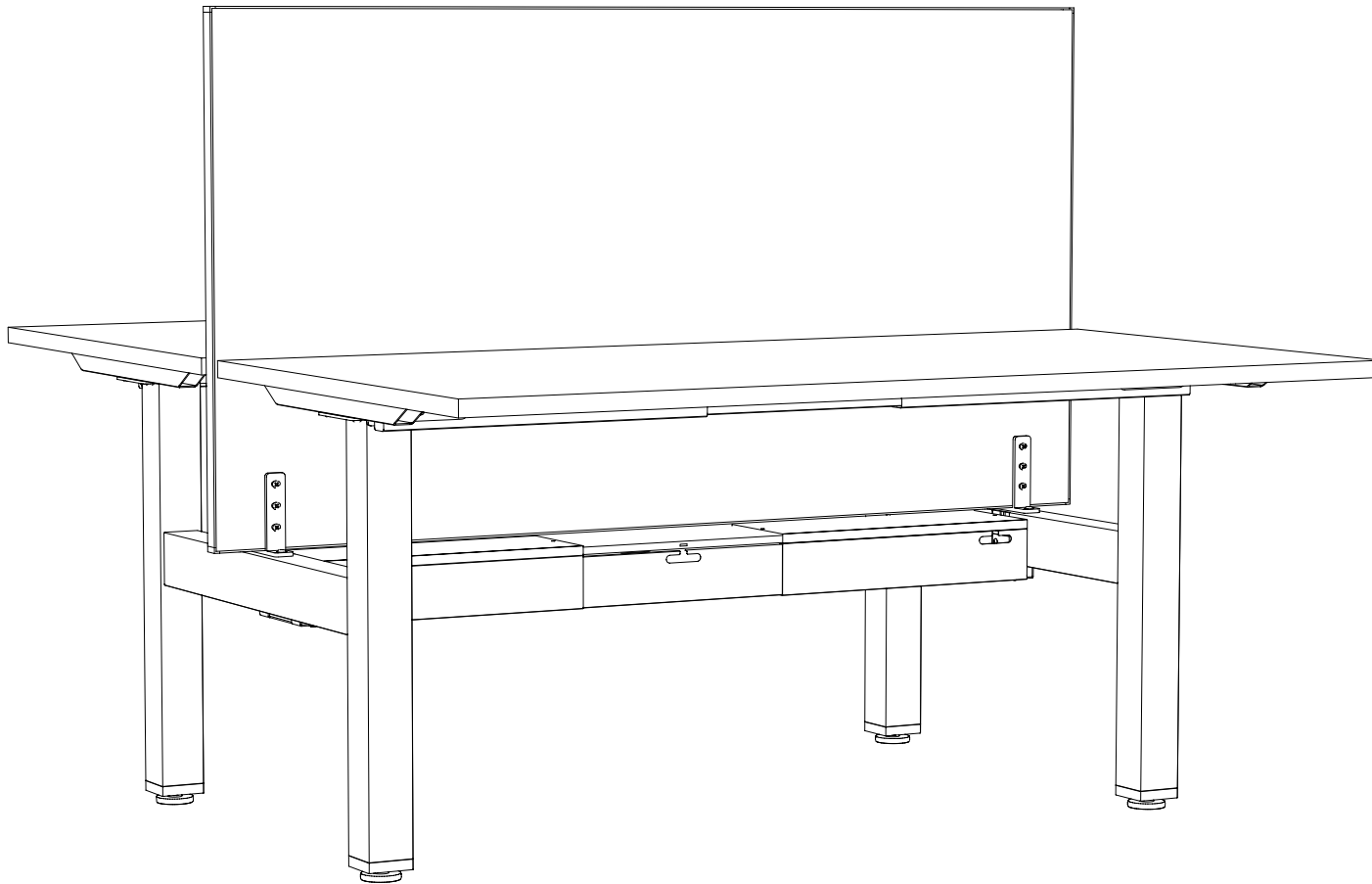


# Optional Studio50 or Active25 Screen

## Assembly Instructions

Page 25

### Completed - Active25





0800 143 143  
info@knightgroup.co.nz  
**knightgroup.co.nz**