# Anvil Double Sided Desk Assembly Instructions

Tools Required: Powered Screwdriver





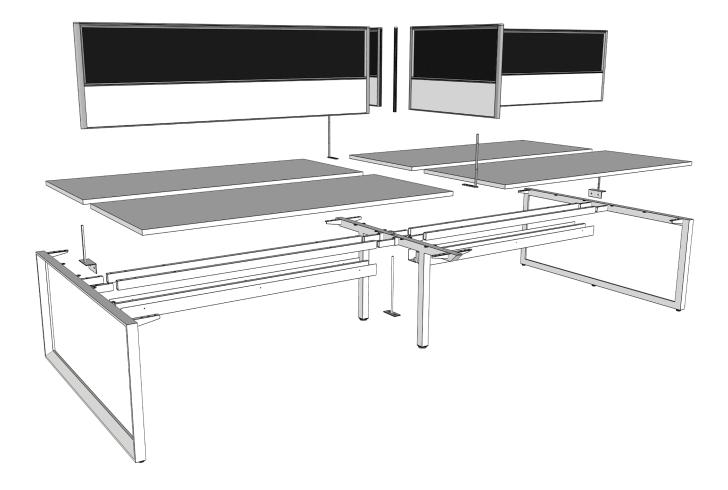
Assembly Instructions

- To prevent possible scratches or damage, assemble the desk upside down on a soft surface such as a blanket, carpet or packaging.
- Attach legs to the top assembly by using bolts, spring washer, flat washer. Tighten using the allen wrench.



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**Assembly Instructions** 

#### Step 1

Assemble frames & rails together, loosely (1 turn from tight).

#### Step 2

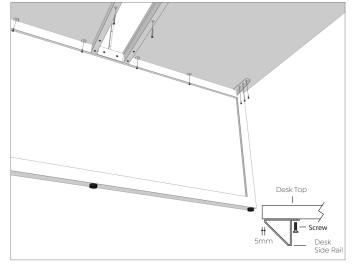
Assemble screen brackets to frame, loosely (1 turn from tight).

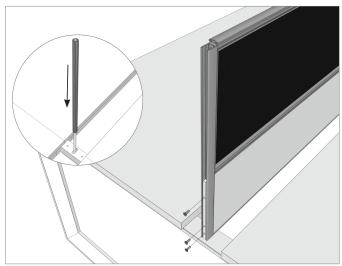
# Step 3

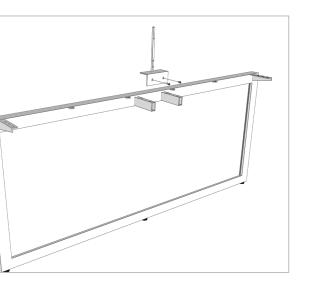
Fix desk top with 5mm overhang over metal frame. Where desk top butts together, make sure these are fitted tight.

# Step 4

Slide centre screen pole over bracket. Carefully remove end seal on centre screens & fit screen between end brackets & screw self tappers to fix screen tightly.









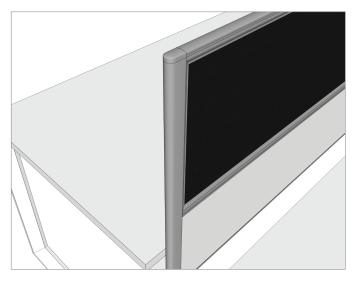
**Assembly Instructions** 

#### Step 5

Attach centre screen end seal and top cap with soft non-marking mallet.

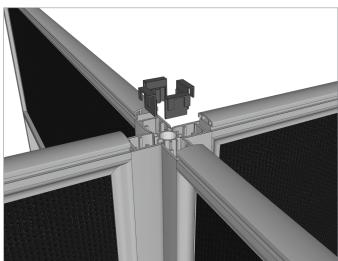
#### Step 6

Attach screens to centre pole with top slug connectors.



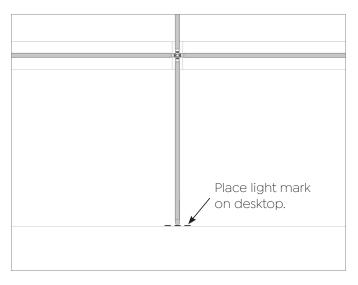
#### Step 7

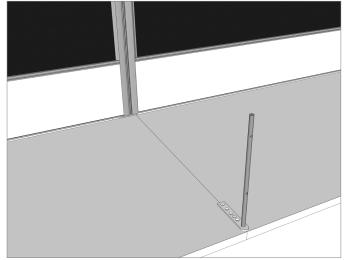
Mark out end of return screens on desk.



#### Step 8

Remove return screen and fix bracket in place. As an alternative to screws, use 3M double sided tape to fasten return screen bracket to desk top.









**Assembly Instructions** 

#### Step 9

Step 11

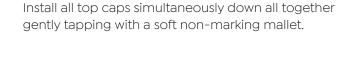
Remove return screen end seal, and attach screen to bracket with self tapper screws.

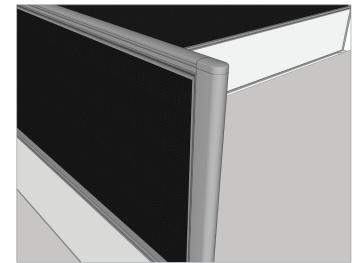
#### Step 10

Step 12

Attach return screen end seal and top cap with soft non-marking mallet.





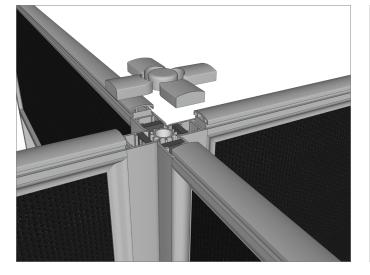


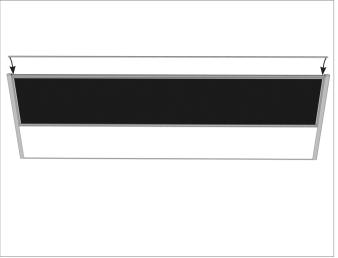
If for whatever reason you have to remove the top

seal, then to refit, slightly arc in the middle, placing

the 2 ends into location, & gently tap down.









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Assembly Instructions

#### Step 13

Fit power/data rails with screws into frame rail.

#### Step 14

Completed

Fully tighten all rails to frame screws, & then screen bracket screws.

